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2020.0 DEFENDER (LE), 501-08

EXTERIOR TRIM AND ORNAMENTATION

FRONT ROOF TRIM PANEL (G2424164)

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REMOVAL

 NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

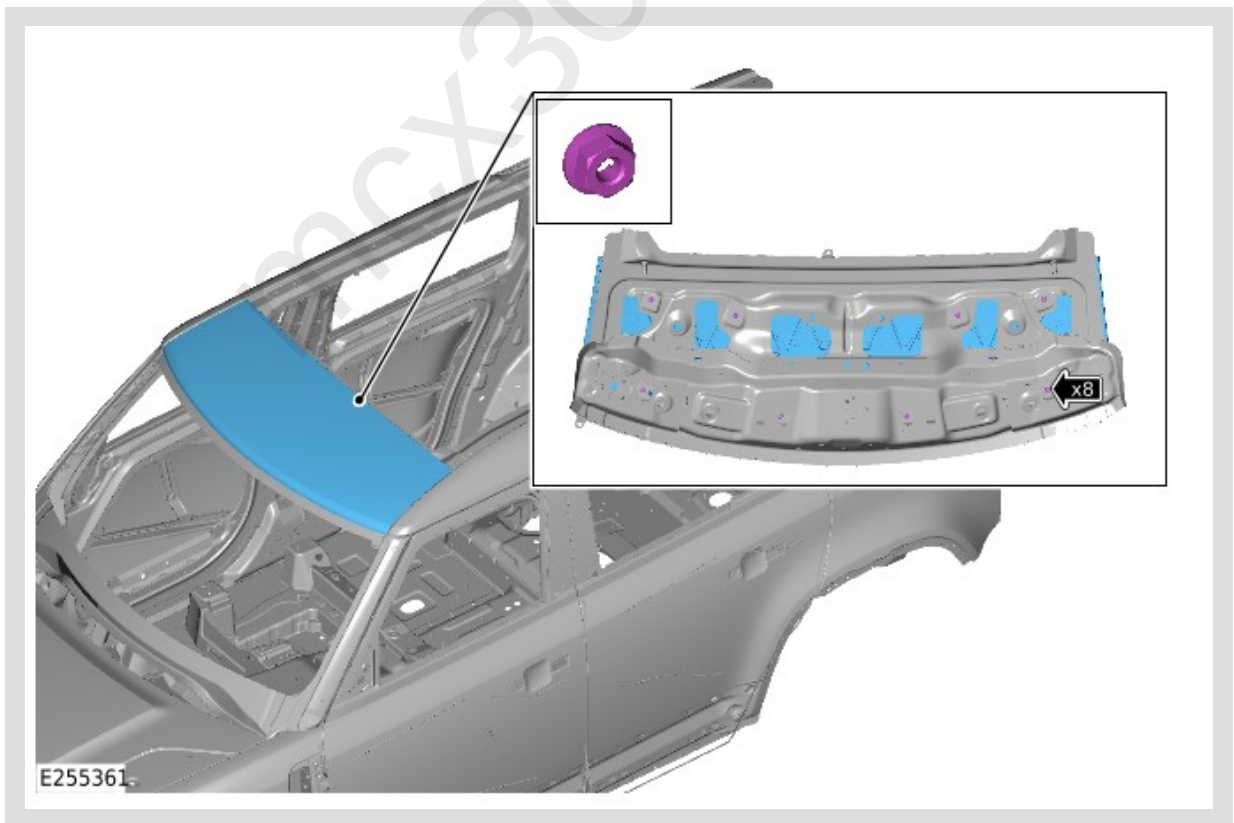
1. Remove the headliner.

Refer to: [Headliner - 110](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

- 2.

 CAUTION:

Protect the surrounding paintwork to avoid damage.



- Remove the 8 nuts.
- Use suitable cutting wire to remove the roof front trim panel.

3.

⚠ CAUTION:

Take extra care not to damage the surrounding components.

Use a suitable scraper to remove the sealant.

4.

⚠ CAUTION:

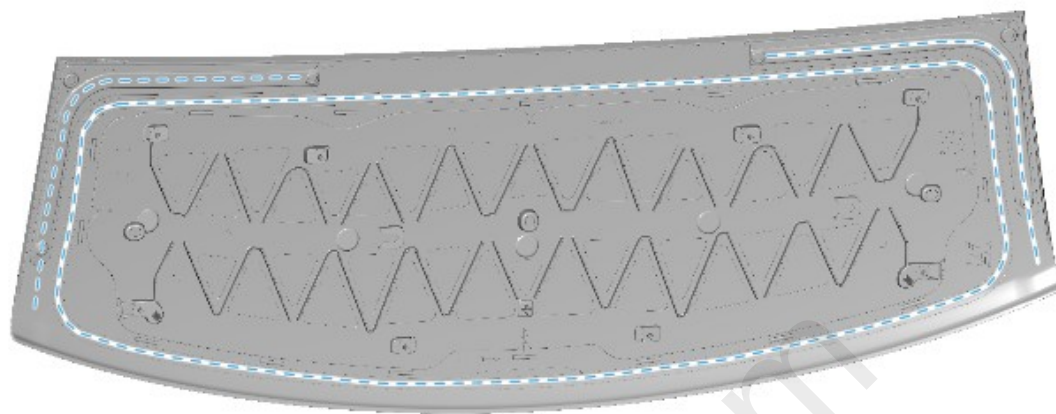
- Use Isoprpanol (IPA) or Heptane cleaning solution to clean the roof surface.
- Make sure that all bonding surfaces are free of moisture.

Use a suitable cleaning fluid to clean the surface.

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INSTALLATION

1.



E255360

CAUTION:

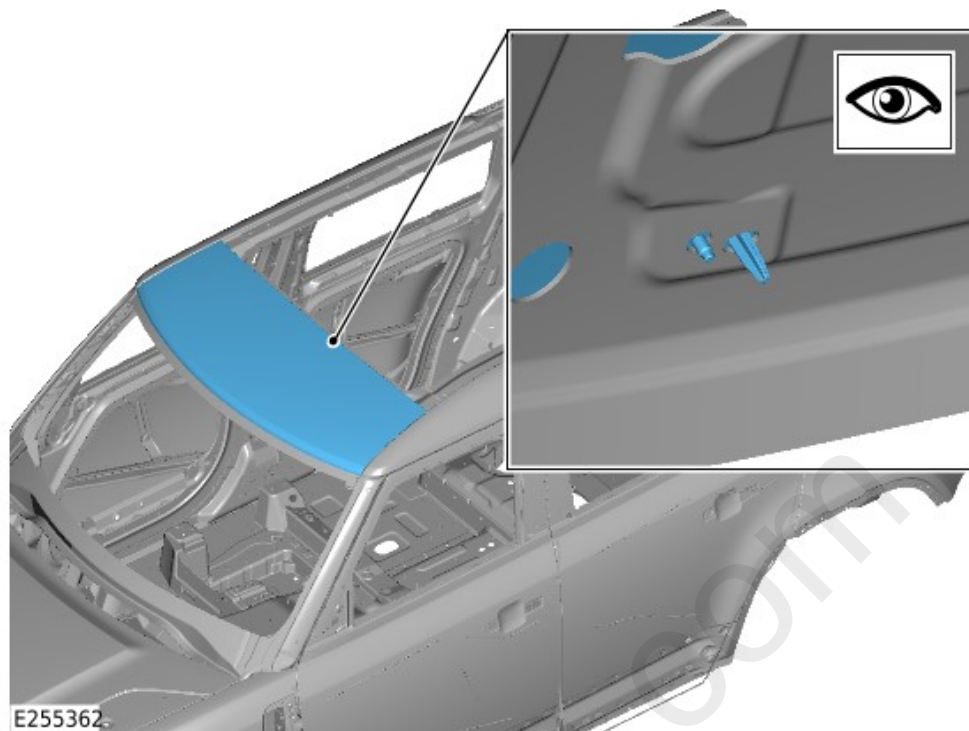
If the date on the panel has expired the primer should be reactivated with Sika PSA activator.

Apply a bead of JLR-5 sealant to the new roof front trim panel as illustrated.

2.

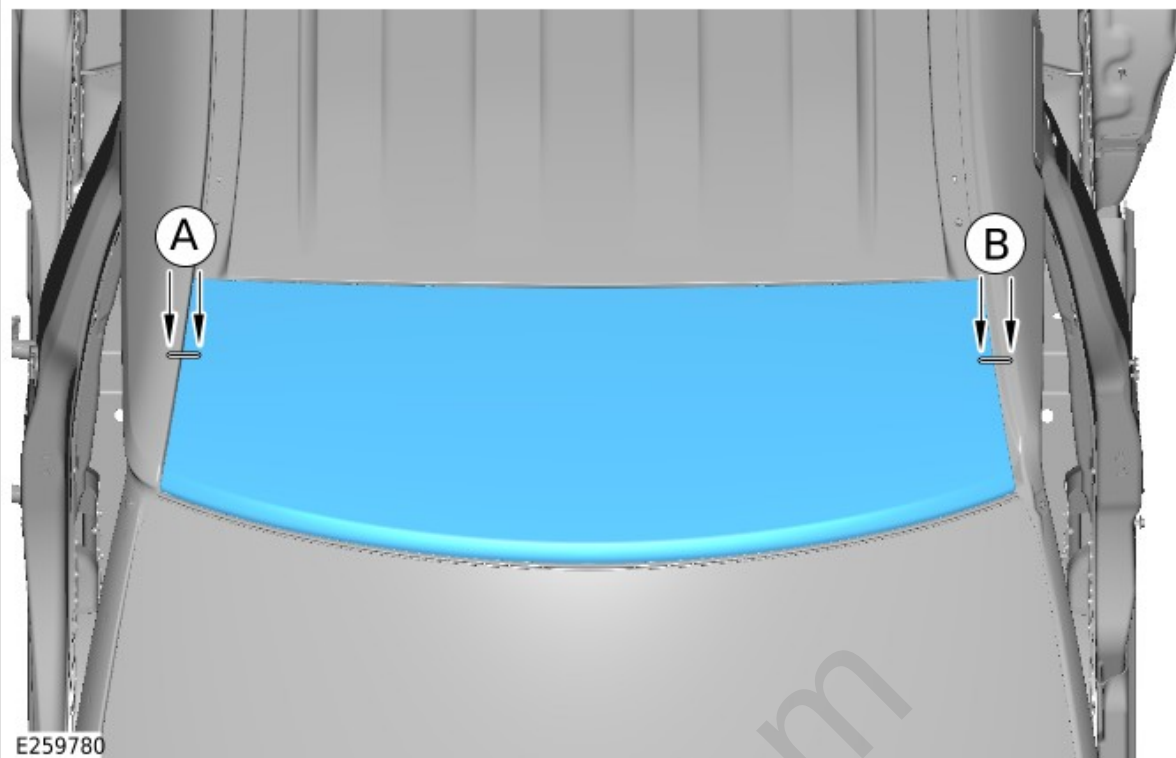
ⓘ CAUTION:

Make sure that the trim panel is correctly installed.



Install the front roof trim panel.

3.



Make sure the front roof trim panel has a even gap between to the trim panel and body as illustrated.

4.

- Install and tighten the 8 nuts.

Torque: 4Nm

5.

Install the headliner.

Refer to: [Headliner - 110](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).